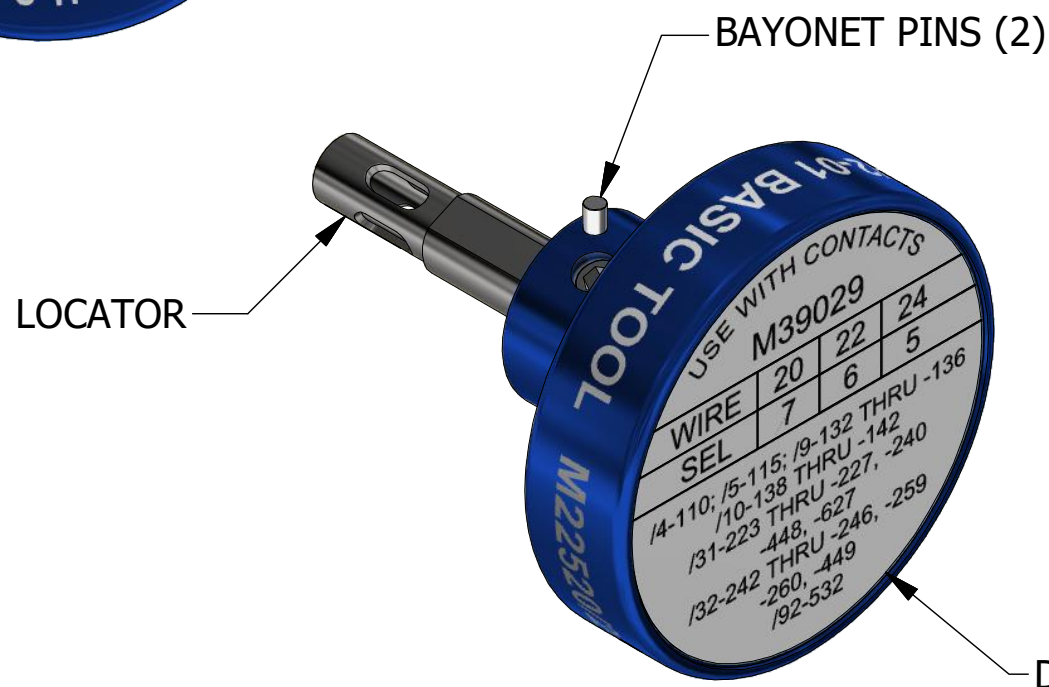


**UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED**
DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED

REVISIONS						
REV	ECO NO.	DESCRIPTION	BY	DATE	APP'D BY	DATE
2		REDRAWN	AAM	11/11/1999	RRR	11/11/1999
3	23573	UPDATED & REDRAWN	TonyD	4/7/2015		
4	25000	DATAPLATE UPDATED	TonyD	3/20/2020		



USE WITH CONTACTS M39029			
WIRE	20	22	24
SEL	7	6	5
/4-110; /5-115; /9-132 THRU -136			
/10-138 THRU -142			
/31-223 THRU -227, -240			
-448, -627			
/32-242 THRU -246, -259			
-260, -449			
/92-532			

LOCATOR	
HOLE DIMENSIONS	ADDITIONAL FEATURES
Ø.081 ▽THRU	└┘Ø.1065 ▽.310

MATERIAL	ITEM	PART NO.	QTY.	DESCRIPTION / REMARKS
N/A	DRN. DUNG CHK'D.	DATE 1/27/1986 DATE		DMC DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851
RESTRICTED & CONFIDENTIAL CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHICH LENT.	HEAT TREAT	N/A		TITLE POSITIONER (M22520/2-02) ENVELOPE DRAWING
CREATED FROM AN INVENTOR MODEL. CHANGES MUST BE REFLECTED IN THE 3D PART	FINISH	N/A		WHERE USED: AFM8 SIZE B SCALE 3:1 CAD P/N K1S-ENV SHEET 1 OF 1 DWG. NO. K1S REV. 4
DO NOT SCALE DRAWING				

NOTE:
THIS DRAWING IS AN OUTLINE
DRAWING OF THE RESPECTIVE
DMC PART NUMBER
INDICATED. ACTUAL DMC
PART NUMBER IS CAD PART
NUMBER WITHOUT
THE "-ENV" SUFFIX