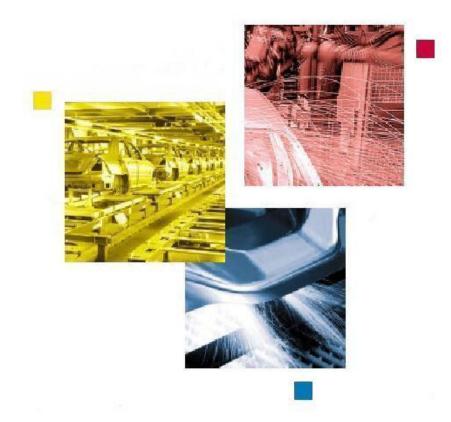
Round Connectors/Elbow Adaptors and Connectors to DIN 43651







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info@euchner.de

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EUCHNER – Your Partner for Industrial Electrical Equipment and Industrial Electronics

Since its foundation in 1940, EUCHNER has been designing and developing switchgear for controlling diverse motion sequences in the field of machine construction and terotechnology. An innovative development in 1952 was the world's first multiple position switch.

The EUCHNER product range includes everything from electromechanical and electronic equipment through to systems and services.

Reliability, precision and quality are tested continually and maintained at a high level by computer-controlled development, test and inspection systems for hardware and software.

EUCHNER products are sold by competent partners all over the world. Close and optimum contact with our customers is ensured by a large network of independent trading companies, EUCHNER sales offices and our in-house product specialists.

We therefore can solve specific problems on-site at any time. An overview of our Technical Sales Offices in Germany and abroad is given on the last page.



Quality made by

 $C \in$

Leinfelden/StuttgartAdministration/Sales/Developement/Production

EUCHNER

Reg.-No. 4438-01



Bad ÜberkingenProduction of electromechanical precision switches



EUCHNER GmbH + Co.

Factory for industrial electrics and electronics

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Round design, metal-encapsulated

The connectors of this series possess a robust, dull chrome-plated brass housing.

With its elastically mounted and gold-plated contacts, the connector

system is also suitable for low currents and voltages.

A wide range of different pole configurations offer a wide variety of applications from simple power

supply leads to multi-core control leads. The proven solder connection technique permits wire preparation without complicated tools.

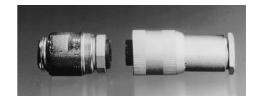
Two type series with three different combination possibilities

- socket + plug (SD + BS)
- plug + socket (SS + BD)
- coupling socket + plug (KD + BS)

with

- 4 to 19 poles
- conduit thread PG 9 to PG 21

are available.



3



According to DIN VDE 0627, connectors are devices that must not be connected or disconnected under power.

Connectors without PE contact must not be operated with voltages larger than 50 V.

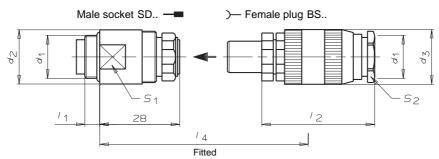
Technical Data

Parameter	Va	Value			
Version	with PE	without PE			
Housing material	CuZn, dull ch	nrome-plated			
Environmental protection acc. to IEC 529 /					
EN60529 in connected and secured state	IP	67			
Ambient temperature	- 20 to	o + 80	°C		
Contact material	CuZn, nickel-plated, 1	1 µm hard gold-plated			
Type of connection	Solder co	onnection			
Max. connection cross-section	•	1	mm ²		
Volume resistance	≤	5	mΩ		
Rated impuls withstand voltage U _{imp}	4	1	kV		
Rated voltage	250	50	V		
Rated current	6	6	Α		
Derating curve	6 5	80 °C			

Round design, metal-encapsulated

Type series SD + BS

Number of poles: 4 / 7 / 8 / 12 / 19



Additional space required for plugging min. 15 mm

Dimensions

Number of poles	d₁	$\emptyset d_2$	$\emptyset d_3$	I ₁		I_4	S ₁	S ₂	cable Ø
4	PG 9	19	19.5	5	44	72	a/f 17	a/f 16	6-8
7	PG 11	23	23.5	5	46	74	a/f 21	a/f 19	8-10
8	PG 13.5	25	25.5	5	52	80	a/f 22	a/f 22	10-12
12	PG 16	29	29.5	5	54	82	a/f 27	a/f 24	12-14
19	PG 21	36	38.5	7	68	96	a/f 32	a/f 32	14-18

Version without PE conductor (operating voltage max. 50 V)

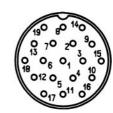
Contact pattern, connection side BS











Ordering / Type Table

Male socket							
Number of poles	Туре	Order No.	Mass [kg]				
4	SD 4K	002 771	0.03				
7	SD 7K	002 774	0.04				
8	SD 8K	002 777	0.05				
12	SD 12K	002 695	0.08				
19	SD 19K	002 783	0.1				

Female plug							
Number of poles	Type	Order No.	Mass [kg]				
4	BS 4K	002 772	0.04				
7	BS 7K	002 775	0.07				
8	BS 8K	002 778	0.08				
12	BS 12K	002 781	0.1				
19	BS 19K	002 784	0.2				

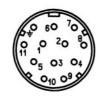
Version with PE conductor (operating voltage max. 250 V)

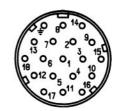
Contact pattern, connection side BS











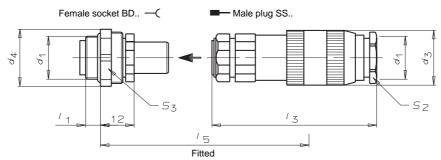
Male socket							
Number of poles	Туре	Order No.	Mass [kg]				
4	SD 4	002 756	0.03				
7	SD 7	002 759	0.04				
8	SD 8	002 765	0.05				
12	SD 12	002 762	0.08				
19	SD 19	002 768	0.1				

Female plug							
Number of poles	Type	Order No.	Mass [kg]				
4	BS 4	002 757	0.04				
7	BS 7	002 760	0.07				
8	BS 8	002 766	0.08				
12	BS 12	002 763	0.1				
19	BS 19	002 769	0.2				

Round design, metal-encapsulated

Type series BD + SS

Number of poles: 4 / 7 / 8 / 12 / 19



Additional space required for plugging min. 15 mm

Dimensions

Number of poles	d ₁	$\emptyset d_3$	$\emptyset d_4$	I ₁	l ₃	I ₅	S ₂	S_3	cable Ø
4	PG 9	19.5	20	5	62	74	a/f 16	a/f 19	6-8
7	PG 11	23.5	24	5	64	76	a/f 19	a/f 22	8-10
8	PG 13.5	25.5	26.5	5	64	76	a/f 22	a/f 24	10-12
12	PG 16	29.5	33	5	72	84	a/f 24	a/f 30	12-14
19	PG 21	38.5	40	7	84	96	a/f 32	a/f 36	14-18

Version without PE conductor (operating voltage max. 50 V)

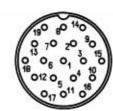
Contact pattern, connection side BD











Ordering / Type Table

Female socket						
Number of poles	Туре	Order No.	Mass [kg]			
4	BD 4K	002 801	0.02			
7	BD 7K	002 804	0.03			
8	BD 8K	002 807	0.03			
12	BD 12K	002 810	0.04			
19	BD 19K	002 813	0.08			

Male plug			
Number of poles	Туре	Order No.	Mass [kg]
4	SS 4K	002 802	0.04
7	SS 7K	002 805	0.07
8	SS 8K	002 808	0.08
12	SS 12K	002 811	0.1
19	SS 19K	002 814	0.2

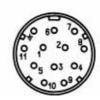
Version with PE conductor (operating voltage max. 250 V)

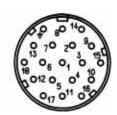
Contact pattern, connection side BD











5

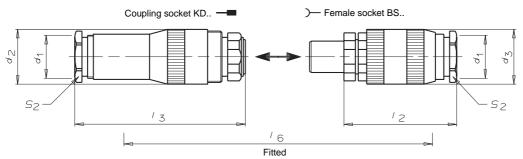
Female socket							
Number of poles	Type	Order No.	Mass [kg]				
4	BD 4	002 786	0.02				
7	BD 7	002 789	0.03				
8	BD 8	002 792	0.03				
12	BD 12	002 795	0.04				
19	BD 19	002 798	80.0				

Male plug			
Number of poles	Type	Order No.	Mass [kg]
4	SS 4	002 787	0.04
7	SS 7	002 790	0.07
8	SS 8	002 793	0.08
12	SS 12	002 796	0.1
19	SS 19	002 799	0.2

Round design, coupling, metal-encapsulated

Type series KD + BS

Number of poles: 4 / 7 / 8 / 12 / 19



Additional space required for plugging min. 15 mm

Dimensions

Number of poles	d₁	$\emptyset d_2$	$\emptyset d_3$		l ₃	I ₆	S_2	cable ∅
4	PG 9	19	19.5	44	62	106	a/f 16	6-8
7	PG 11	23	23.5	46	64	110	a/f 19	8-10
8	PG 13.5	25	25.5	52	64	116	a/f 22	10-12
12	PG 16	29	29.5	54	72	126	a/f 24	12-14
19	PG 21	36	38.5	68	84	152	a/f 32	14-18

Version without PE conductor (operating voltage max. 50 V)

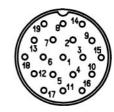
Contact pattern, connection side BS











Ordering / Type Table

Coupling socket					
Number of poles	Туре	Order No.	Mass [kg]		
4	KD 4K	002 826	0.04		
7	KD 7K	002 828	0.07		
8	KD 8K	002 830	0.08		
12	KD 12K	002 832	0.1		
19	KD 19K	002 834	0.2		

Female socket					
Number of poles	Type	Order No.	Mass [kg]		
4	BS 4K	002 772	0.04		
7	BS 7K	002 775	0.07		
8	BS 8K	002 778	0.08		
12	BS 12K	002 781	0.1		
19	BS 19K	002 784	0.2		

Version with PE conductor (operating voltage max. 250 V)

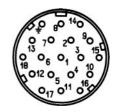
Contact pattern, connection side BS











Coupling socket					
Number of poles	Type	Order No.	Mass [kg]		
4	KD 4	002 816	0.04		
7	KD 7	002 818	0.07		
8	KD 8	002 820	0.08		
12	KD 12	002 822	0.1		
19	KD 19	002 834	0.2		

Female socket					
Number of poles	Type	Order No.	Mass [kg]		
4	BS 4	002 757	0.04		
7	BS 7	002 760	0.07		
8	BS 8	002 766	0.08		
12	BS 12	002 763	0.1		
19	BS 19	002 769	0.2		



Design in accordance with DIN 43651, plastic-encapsulated Type series SR6, SR11 Number of poles: 6 + PE, 11+PE

The connectors of this series feature a robust, high-strength glass fiber-reinforced PET-housing.

The crimped contacts used permit fast and trouble-free connection with utmost operational reliability.

The connectors can be coded in the case of type series SR6. Only male and female plugs that belong together can be connected.

Two different combination possibilities

- socket + straight plug
- socket + angled plug

are available.





According to DIN VDE 0627, connectors are devices that must not be connected or disconnected under power.

Technical Data

Parameter	Va	Unit	
Type series	SR6	SR11	
Number of poles	6+PE	11+PE	
Housing material	PET, non-inflammable as	s per UL standard 94-VO	
Environmental protection acc. to IEC 529 /			
EN 60529 in connected and secured state	IP	65	
Ambient temperature	- 40 to	o + 90	°C
Contact material	CuZn, silv	ver-plated	
Type of connection	Crimped of	connection	
Max. connection cross-section	0.5 to 1.5	0.5 1)	mm ²
Wire outer diameter	7 to 9	8 to 10 ¹⁾	mm
Volume resistance	≤ 5		mΩ
Rated impuls withstand voltage U _{imp}	4	1.5	kV
Rated voltage	250	50	V
Rated current	10	5	Α
Derating curve	50 90 °C	A 50 90 °C	

¹⁾ All contacts used in female plug. Max. cable outer diameter 10 mm.

Subject to technical modifications 11/97

Design in accordance with DIN 43651, plastic-encapsulated

Type series SR6

Number of poles: 6 + PE

Angled connector type SR6WF

Order No. 024 999

Male socket type SR6AM

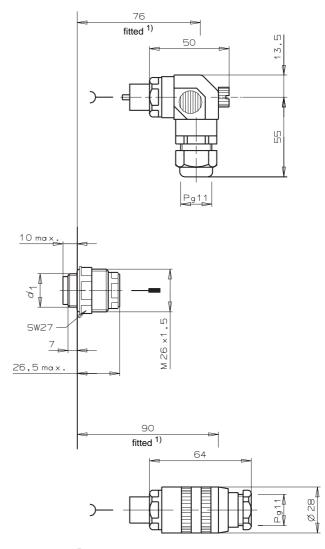
for male crimp contacts SRM

Ordering / Type Table

R6AM1	PG 13.5	013 172
R6AM2	PG 13.5	013 173
R6AM3	PG 11	013 174
R6AM4	PG 16	013 175
	R6AM3	R6AM3 PG 11

²⁾ The contact carrier can rotate to 7 different outlet directions.

Straight connector type SR6EF Order No. 013 176



1) Min. 15 mm additional space required for plugging

Plug pattern as per DIN 43651

Contact pattern, female plug connection side



Accessories

Coding shells type SR6K Order No. 013 178

Female crimp contacts type SRF for connectors SR6WF and SR6EF

Wire cross section 0.5 to 1.5 mm² Order No. 071 260



Male crimp contacts type SRM

for pin socket SR6AM Wire cross section 0.5 to 1.5 mm² Order No. 071 261



Design in accordance with DIN 43651, plastic-encapsulated

Type series SR11

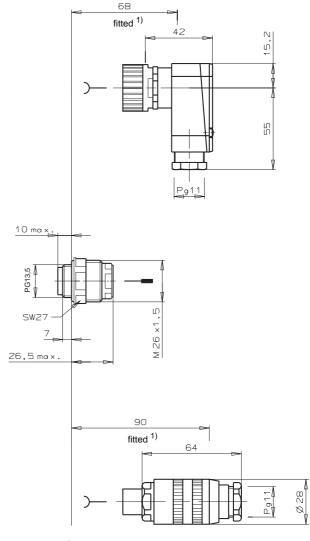
Number of poles: 11 + PE

Angled connector type SR11WF

Order No. 054 773

Male socket type SR11AM for male crimp contacts SRM Order No. 073 561

Straight connector type SR11EF Order No. 070 859



1) Min. 15 mm additional space required for plugging

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Plug pattern as per DIN 43651 Contact pattern, female plug connection side



Accessories

Female crimp contacts type SRF for connectors SR11WF and SR11EF Wire cross section 0.5 to 1.5 mm² Order No. 071 260



Male crimp contacts type SRM for pin socket SR11AM Wire cross section 0.5 to 1.5 mm² Order No. 071 261

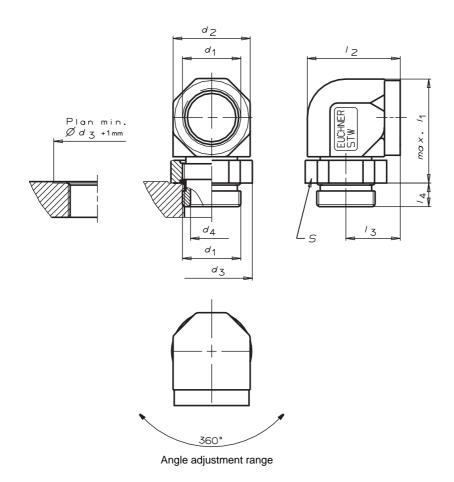


Metal elbows Type series STW Size: PG 9 to PG 21

These elbows allow the EUCHNER connectors to be mounted at 90°. The arrangement of the seal, in combination with a special lock

nut, ensures environmental protection according to IP 67 in any desired position. The elbows are also suitable for electrical installation

applications and in equipment or cabinet construction with flexible wiring or armored conduits.



Dimensions

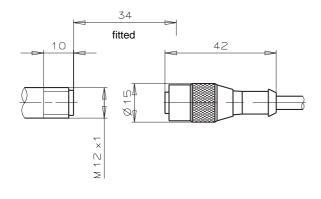
Material	d₁	$\emptyset d_2$	$\emptyset d_3$	$\emptyset d_4$	I ₁		I ₃	I ₄	S
CuZn	PG 9	20	20	10	31	25	15	5	a/f 19
CuZn	PG 11	23	23	13	35	28	16,5	5	a/f 22
Al	PG 13.5	27	28.5	14.5	39	33	19	5.5	a/f 27
CuZn	PG 16	28	28	17	42	34	20	5.5	a/f 27
CuZn	PG 21	33	33	23	48	40	23.5	7	a/f 32

Elbows				
Size	Туре	Order No.	Mass [kg]	
PG9	STW 9	013 206	0.07	
PG11	STW 11	013 202	0.08	
PG13.5	STW 13	013 203	0.08	
PG16	STW 16	013 204	0.12	
PG21	STW 21	013 205	0.18	

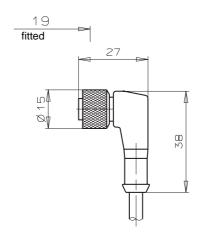


Round connectors with screw plug and molded PUR cable Type series SGLF + SWLF Number of poles: 4

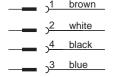
Type SGLF



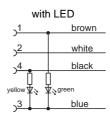
Type SWLF



Connection pattern







Technical Data

Parameter	Va	lue	Unit
Version	without LED with LED		
Number of poles		4	
Housing material			
Grip body	TPU, UL-Sta	andard 94-V2	
Contact carrier	TPU, UL-Sta	andard 94-V0	
Environmental protection acc. to IEC 529 /			
EN 60529 in connected and secured state	IP	67	
Ambient temperature	- 25 to + 90		°C
Contact material	CuZn, nickel-plated, 0.3 µm gold-plated		
Type of connection	PUR lead, molded		
Connection cross-section	4 x 0.25		mm²
Volume resistance	≤ 5		mΩ
Test voltage (for 60 s)	2		kV rms
Rated voltage	250	10 - 30	V
Rated current	4	3	Α
Mass	0.2		kg

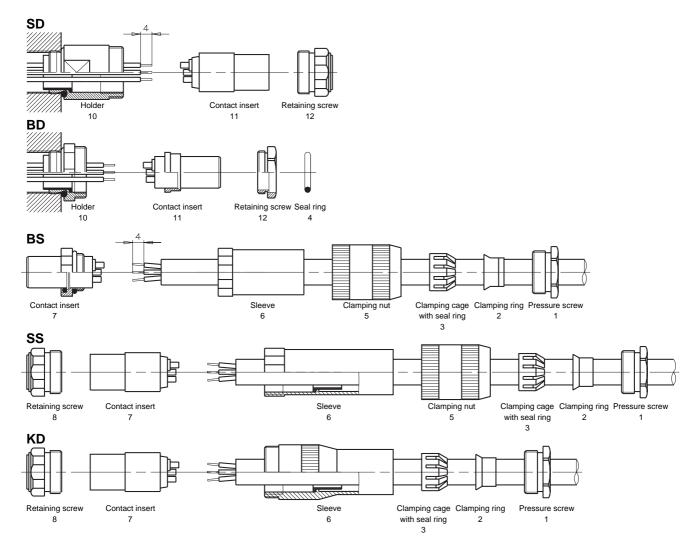
Ordering / Type Table

Version	Type designation	Order No.
Straight plug, without LED, lead 5 m PUR	SGLF4-5000P	035 613
Angled plug, without LED, lead 5 m PUR	SWLF4-5000P	035 618
Angled plug, with 2 LEDs, lead 5 m PUR	SWLF4P-5000P	041 091

Subject to technical modifications 11/97



Assembly instructions for metal-encapsulated round connectors



Assembly of male socket SD and female socket BD on device

- Screw holder 10 in PG thread of the device. Sealing is performed with an O-ring
- b) Strip the leads to a max. of 4 mm.
- c) Solder wires to the corresponding terminals of contact insert 11 (30-W soldering iron, rosin-core solder. Soldering time approx. 5 seconds).
 Start with the inside terminals.
- d) Route free wire ends through holder 10 to the device connection. Fit contact insert 11 in holder 10 and secure with retaining screw 12.
- e) For version BD slide seal ring 4 over contact insert 11 into retaining screw 12.

Assembly of female plug BS, male plug SS and coupling socket KD

- a) Cut back wire sleeve as short as possible.
 Strip the lead to a max. of 4 mm
- b) Slide parts 1, 2, 3, 4, 5 and 6 over the wire in the order specified.
- c) Solder wires to the corresponding terminals of contact insert 7 (30-W soldering iron, rosin-core solder. Soldering time approx. 5 seconds). Start with the inside terminals.
- d) Push wire sleeve as far as possible towards the solder connections.
- e) **For BS**: Screw sleeve 6 on contact insert 7. Slide clamping nut 5 over sleeve 6.
 - For SS: Fit contact insert 7 in sleeve 6 and secure with retaining screw 8.

 Slide clamping nut 5 over sleeve 6.
 - For KD: Fit contact insert in sleeve 6 and secure with retaining screw 8.
- f) Test: So that the tightness of the compression gland can be achieved, the wire sleeve must now reach into the connection space.
- g) Slide clamping cage with seal 3, thrust ring 3 and clamping ring 2 over the wire into sleeve 6 and secure with pressure screw 1.

12



Proper preparation for EMC

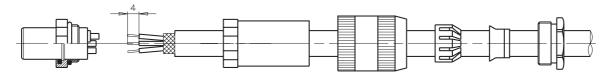
Assembly instructions for preparation of shielded wires in the case of metal-enclosed round connectors

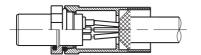
The more demanding and complex electronic devices become, the higher are the demands with regard to electromagnetic compatibility (EMC). Only devices free of electromagnetic interference ensure trouble-free operation.

An important precondition for an optimum EMC solution can be fulfilled by connectors at the input and output of the devices. Shielded connectors that reduce the effects of radiated interference and eliminate conducted interference are the ideal solution. Round connectors with symmetrical pin patterns and all-metal housings are designed for this task. The shielding function can be guaranteed in an optimum manner.



In the case of preparation with shielded wires, the environmental protection is reduced to IP 65.





Subject to technical modifications 11/97